



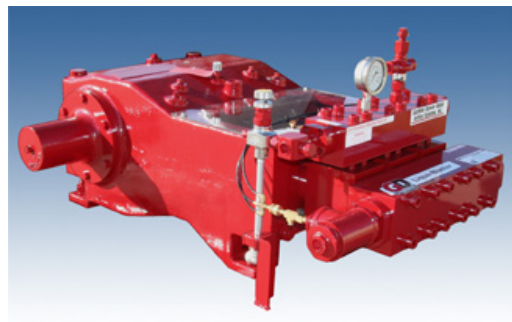
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WATER JETTING by GARDNER DENVER (<http://www.waterjetting.com/>)

TF-450HC/SB Bareshaft Waterjetting Pumps

**Pressures to 20,000 PSI, Flows
to 119 GPM, Power to 330 HP**

Gardner Denver's TF Series triplex pumps are typically found on the **330 Series Multi-Blaster** waterjetting units. These pumps have been in constant production for over 20 years, and have field-proven reliability. Field maintenance is easy and conducted with commonly available tools. TF



Series pumps can use the same power frame in conjunction with different fluid ends for different pressures and flows.

These rugged pumps also feature fast, easy and AFFORDABLE pressure/flow convertibility from the well of the pump. They do not require unbolting and retorquing and there is no valve change required to change to different size plungers.

The **TF-450SB** features a sectionalized “L” fluid end design to delivers up to 91.8 GPM and pressures up to 10,000 PSI.

The **TF-450HC** features an inline fluid end that operates at pressures of up to 20,000 PSI to deliver up to 54 GPM at 330 HP.

All of these perform well at 200, 400 and 500 RPM ranges.

Performance Design Brochure Associated Equipment

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RPM					200 RPM	200 RPM	400 RPM	400 RPM	500 RPM	500 RPM
MODEL	MAWP PSI	MAWP Bar	Plunger In.	Plunger mm	FLOW GPM	FLOW LPM	FLOW GPM	FLOW LPM	FLOW GPM	FLOW LPM
TF-450SB	10,000	690	1.4375	33	19.0	71.9	38.0	143.8	47.4	177.
TF-450SB	10,000	690	1.500	38	20.6	77.9	41.2	155.9	51.6	195.
TF-450SB	8,500	586	1.625	41	24.2	91.6	48.4	183.2	60.6	229.
TF-450SB	7,500	517	1.750	44	28.1	106.4	56.2	212.7	70.3	266.
TF-450SB	6,500	448	1.875	48	32.3	122.2	64.6	244.5	80.7	305.

TF-450SB	5,700	393	2.000	51	36.7	138.9	73.4	277.8	91.8	347.
TF-450SB	5,000	350	2.125	54	41.6	157.4	83.2	314.9	104.0	393.
TF-450SB	4,500	310	2.250	57	46.4	175.6	92.8	351.2	116.0	439.
TF-450HC	20,000	1379	1.062	26	10	37.9	21	79.5	26	98.4
TF-450HC	15,000	1034	1.250	32	14	53.0	29	109.8	36	136.
TF-450HC	12,000	827	1.375	35	17	64.3	34	128.7	43	162.
TF-450HC	10,000	689	1.500	38	21	79.5	42	159.0	52	196.

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